

# Photopolymer

## Nova Polymers

- Use proper Personal Protective Equipment (PPE) during product application.
- 6410SP/01 can be used as a cleaner in VOC regulated areas but will not provide the same anti-static properties of the non-compliant 6428SP01 Plastic Prep

### General Cleaning and Preparation Steps:

- Blow of debris with clean, compressed air.
- If a cleaning solution is required, use one of the following:
  - Apply Simple Green® with a soft brush, rinse with clean water, blow dry with clean, compressed air.
  - Apply 6428SP/01 Plastic Prep with a soft brush and blow dry with clean, compressed air.
  - Apply 6410SP/01 Low VOC PreCleaner with a soft brush and blow dry with clean, compressed air.
- Adhesion promotor / primer is not required on first surface of Nova Polymers.

### Interior substrates (NOVACRYL® ECR™, Novacryl AL™, Novacryl BR, Novacryl PT™ White, Novacryl PT™ Black, Novacryl LP™, and Novacryl PG™) and Exterior substrate (Novacryl EX™)

- Follow cleaning and preparation steps listed above.
- Apply a mist coat of 6428SP/01 Plastic Prep and allow to dry in order to reduce static surface charge.
- Apply ADA compliant clear per Technical Data Sheet recommendations.

### Clear interior substrates (Novacryl PT™ Clear, Novacryl AC™)

- Follow cleaning and preparation steps listed above.
- Apply a mist coat of 6428SP/01 Plastic Prep and allow to dry in order to reduce static surface charge.
- For first surface painting, apply topcoat directly to substrate (no adhesion promoter required) as per Technical Data Sheet Recommendation.
- For second surface painting, apply 2-3 medium wet coats of 274777SP/01 Tie Bond or 274793SP/01 Spray Bond prior to applying topcoat.
- Apply ADA compliant clear to first surface per Technical Data Sheet recommendations.